



EXPRESS

SEAT AND BACK FRAME: The frame shall be constructed of 1 inch thick suitable hardwood. All joints are to be double doweled and glued as required. The seat deck shall be sprung with five 9 gage sinuous springs and shall be covered with burlap and 2 inch thick, fire retardant polyurethane foam of 2.8 lb density and 45 lb IFD. The inside of the back shall be webbed with Propex and covered with 2-1/4 inch thick, fire retardant polyurethane foam of 2.8 lb density and 30 lb IFD at 25% deflection. The outside of the back shall be webbed with burlap and covered with 1/4 inch thick Dacron. The underside of the seat frame will be covered with black Accord fabric.

ARM FRAMES: The arm framework shall be constructed of 3/4 inch thick, formaldehyde free, veneer core, hardwood plywood. The framework consists of three sandwiched panels that are joined together using dowels and glue. The top and sides of the arm frames are covered with 3/4 inch thick, fire retardant polyurethane foam of 2.8 lb density and 45 lb IFD. The arm frames are attached to the seat and lower back frame using bolts.

LEGS: The two legs shall be constructed of maple solids. Each leg has a large tenon protruding from the top that fits into a mortise in the lower rear corner of the arm. The joint is secured with screws and glue.

CASTERS: The two casters shall be 3" nominal diameter, full swivel, non-locking with a mounting height of 4". The main body of the caster shall be black ABS plastic, both tires shall be dark grey nylon. Mounting flanges and stems shall be zinc plated steel. Each caster shall have a load rating of 150 lbs. Each caster shall feature face turned, premium grade, hardwood hub caps, held in place with epoxy resin. The casters shall be fastened to caster mounting blocks with screws. The mounting blocks shall be constructed of select hardwood. Each block has a large tenon protruding from the top that fits into a mortise in the lower front corner of arm. The joint is secured with screws and glue.

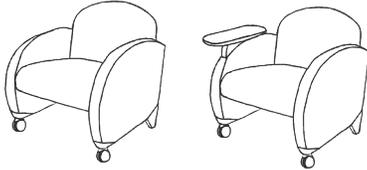
TABLET ARM (optional): The tablet arm shall be positioned on the left or right arm frame of the lounge chair and shall consist of a platform and a swivel mechanism. The platform shall be 7/8 inch thick x 18 inches deep x 8 inches wide, with 4 inch (full round) radiuses in all four corners, and shall be constructed of maple solids. The swivel mechanism attaches to a 1/4 inch thick steel plate that is mounted to the underside of the platform with screws. The lower portion of the mechanism is press fit and glued into the tablet mounting block. The tablet mounting

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block shall be constructed of maple solids and has a large tenon protruding from the bottom that fits into a mortise in the upper front corner of arm. The joint is secured with screws and glue. The motion of the assembly shall allow rotation that places the platform in a position that will not interfere with getting in or out of the chair while providing a cantilever that maximizes the overhang while seated. The tablet arm shall be secured to prevent removal.

HANDLE: The handle is constructed of maple solids. It is attached to the back frame of the chair with mechanical fasteners. UPHOLSTERY: All upholstery shall be a tight, weltless design.

DIMENSIONS:



Height:	29-3/4"
Depth:	29"
Width:	27-1/2"
Seat Height:	17-3/4"
Arm Height:	23-1/2"
COM Yardage:	5.25 yards



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