



RHODES

FRONT LEGS: The front legs shall be solid oak or maple 1-1/4" x 1-3/16", set 90 degrees in both directions to the floor and doweled and glued to the side rail and back apron and reinforced with corner blocks screwed into the rails and legs.

BACK LEGS: The back legs shall be solid oak or maple 1-1/4" x 1-7/8", steam bent and profiled to the desired curved shape. Back legs shall be doweled and glued to the side rail and back apron and reinforced with corner blocks screwed into rails and legs.

FRONT APRON: The apron shall be solid oak or maple 1" x 1-11/16", doweled and glued to the front legs and reinforced with corner blocks. The apron shall be recessed from the outside face of the legs. The apron rail shall be drilled and counter-bored for #10 screws for seat attachment. Bottom edges shall be eased to eliminate sharp corners.

BACK APRON: The apron shall be solid oak or maple 1" x 3-7/16" steam bent and doweled and glued to the back legs and reinforced with corner blocks.

CORNER REINFORCEMENT: A mitered corner block shall be glued and screwed at the corner intersection of seat apron rails, legs and back posts. The corner blocks shall be attached to the adjacent apron rails with #10 flat head wood screws. A 3" long hex lag screw with flat washer shall pass through the corner block and into the inside corner of each leg and back post.

SIDE RAIL: The side rail shall be oak or maple 1" x 1-11/16", doweled and glued to the front and back legs. The rail shall be canted 4 degrees toward the rear. The side rail shall be counter-bored for #10 screws for seat attachment. Bottom edges shall be eased to eliminate sharp corners.

STRETCHER ASSEMBLY: The assembly shall be oak or maple consisting of two (2) side headers, 1" x 1" tenoned into front and back legs with an integral chuck and two (2) cross stretchers, 3/4" x 1", tenoned to the side headers with integral chucks. The chucks shall be pinned from the underside. The side headers shall be 9" above the floor and shall be canted 4 degrees toward the rear. The cross stretchers shall be centered so that the stretcher does not interfere with legroom. The header and stretchers shall be recessed from adjoining members.

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BACK ASSEMBLY: The assembly shall consist of a top rail and eight (8) slats of solid oak or maple. The top rail shall be 1" x 5", profiled to the desired shape and doweled and glued flush to the inside face of the back legs. The slats shall each be 1-1/16" x 11/16" steam bent and tenoned to the top rail and back apron. The slats shall be recessed from the inside face of the top rail and back apron. The cord line of the back pitch shall be 106 degrees and the included angle with the seat 102 degrees.

WOOD SEAT: The seat shall be solid oak or maple produced from 5/4 stock and saddled to desired contour. The saddle shall be 1/2" deep extending to no greater than 1" from the back edge. The seat shall overhang the front and side aprons and shall be gained into the back apron. The front edge of the seat shall have a 1/4" radiused waterfall comfort edge. The seat shall be secured by means of #10 wood screws screwed from the underside of the front and side aprons.

ARMS: The arm assembly shall consist of a solid oak or maple arm rail and a support stump. The arm shall be 26-1/4" above the floor at the front and 27" The arm rail shall be 1-1/4" x 2" x 13-1/2", profiled to the desired shape and doweled flush to a 1-1/4" x 1-3/4" stump. The arm assembly shall be joined flush to the back leg post and seat and reinforced with a screw and flush grain plug through the outside of the leg post.

GLIDES: All chairs shall have plastic nail glides.

RHODES ARM CHAIR



Height: 32-1/2"
Depth: 21"
Width: 21-5/8"
Arm Height: 25-1/2"
Seat Height: Wood 18"
Upholstered 19"

RHODES SIDE CHAIR



Height: 32-1/2"
Depth: 21"
Widths: 18-1/2"
Seat Height: Wood 18"
Upholstered 19"

RHODES JUVENILE SIDE CHAIR



Height: 27-3/4"
Width: 14-5/8"
Seat Height: 16-1/2"



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